

- **Contactless, robust sensor system**
- **High resolution, no hysteresis**
- **Digital interface SSI**
- **Resolution 12 Bits / natural binary**
- **Gauge with spring return up to 100 mm**
- **Protection class IP 66**

### Construction and operating principle

The displacement transducer operates according to the principle of the differential choke, i.e. an inductive half bridge. It consists of two coils which are encapsulated in a stainless steel cylinder. A mu-metal plunger core causes opposing changes of inductance when it is displaced through the centre of the coils. These changes are converted by the integral electronic circuit into a signal proportional to the displacement. A 12 bits A/D converter supplied a proportional digital signal which can be calibrated before delivery via an integral-controller.

The transducers are completely sealed to ensure positive protection against vibration, shock, humidity, oil and corrosive matter.

**Standard measuring strokes:** 20 mm, 40 mm,  
100 mm, 200 mm

### Special calibration

Up on request the measuring stroke can be reduced without affecting neither the resolution nor the case length, e.g. 30 mm measuring stroke (IWE 250/300) will be generated using IWE 250/40.

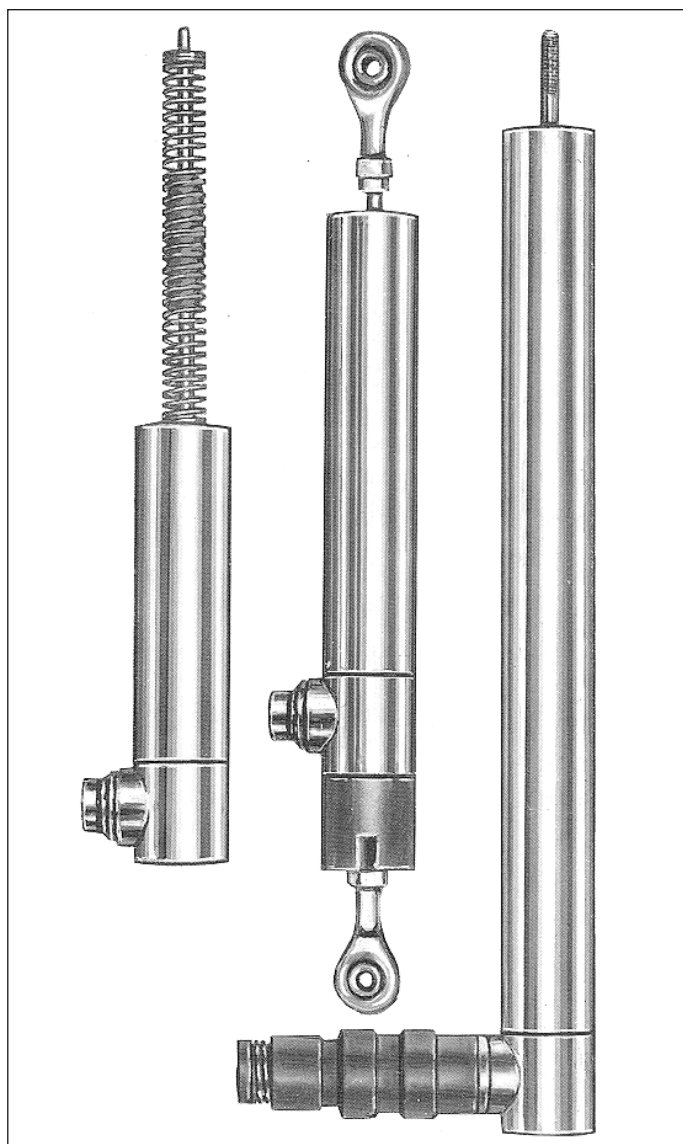
### Electrical data

- Supply voltage range  $V_S$  : 21.5 to 32 VDC  
(prot'd against reverse polarity)
- Output code: Natural binary
- Data output: SSI-Differential
- Clock input: SSI-Differential to RS 422
- Monoflops rate: 10 to 30  $\mu$ s
- Clock frequency: 125 Hz
- Interface profile: SSI 13 Bits
- Linearity: 0.5 % or 0.25 %
- Temperature drift: < 0.01 %/°C
- Stability: < 0.1 % in 24 hours
- Measurement frequency: 100 Hz max.

**Note:** If not otherwise indicated all data are valid at 20° C ambient temperature, at  $V_S$  = 24 VDC and 30 min. turn-on time.

### Measuring direction

The measuring signal increases when the plunger moves in direction of the connector. Up to request the reverse action can be calibrated before delivery.



### Environmental data

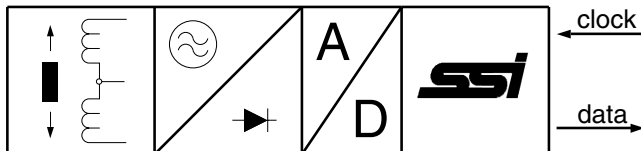
- Operating temperature range: -10° C to +80° C
- Storage temperature range: -30° C to +80° C
- Resistance to shock: 250 g SRS at 20 at 2000 Hz
- Resistance to vibration: 20 g rms (50 g peak) at 20 to 2000 Hz
- Protection class: IP 66

### Materials

- External and internal tube : Chrome-nickel steel
- Plunger : Chrome-nickel steel
- Core : Mu-metal
- Connector case : Brass, nickel-plated
- Connector contacts : Gold-plated
- Spring and gauge head : Stainless steel ("T")

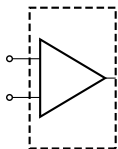
## SSI (Synchron Serialles Interface)

The absolute information derived by the transducer is converted into serial information and the transmitted to a receiving electronic circuit in synchronism with a clock. Important advantages are: Low number of data lines and high reliability.

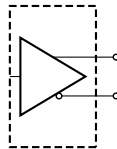


## Input and output circuits

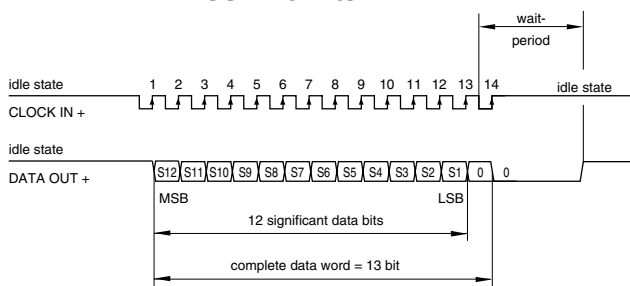
Clock (on)



Data (off)



## SSI - 13 Bits



## Lengths and masses ( refer to drawings page 3)

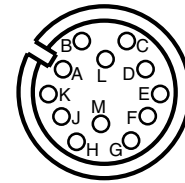
Type	L1 * mm	L2 mm	without plunger g	plunger only g
IW 250/20	40	110	210	15
IW 250/40	50	140	240	19
IW 250/100	80	250	380	31
IW 250/200	130	500	720	56
Ball joint, front			22 g	
Ball jint rear			55 g	

\* L1 = Plunger in central position: 2048 positions.

## Electrical connections at plug

(View at connecting face of counter plug)

Pin	Function	PIN	Function
A	TAKT IN -	G	n.c.
B	TAKT IN +	H	n.c.
C	DATA OUT +	J	n.c.
D	DATA OUT -	K	n.c.
E	n.c.	L	+ V <sub>S</sub> = 24 VDC
F	n.c.	M	- V <sub>S</sub> = 0 Volt



## Order code format

IWE 250 / 40 - 0,5 - KFN - KHN - E01\*

Only for mechanical or electrical deviations from data sheet.

Ball joint on case

KV = ball joint on plunger, without guide.

KFN = ball joint on plunger, with guide.

T = gauge (only for 20, 40 and 100 mm strokes).

Accuracy 0.5% or 0.25%.

Measuring stroke: 20, 40, 100, 200 mm.

Current or voltage output and sense (see page 1).

Inductive linear displacement transducer with **SSI interface**

\* The applicable A-No. is allocated after the definition of the deviation when ordering. No A-No. is given for standard versions as specified in the data sheet.

Special versions with cable exit will recive "Kx" in addition to above ordering code (X for length of cable).

## Accessories (must be ordered separately)

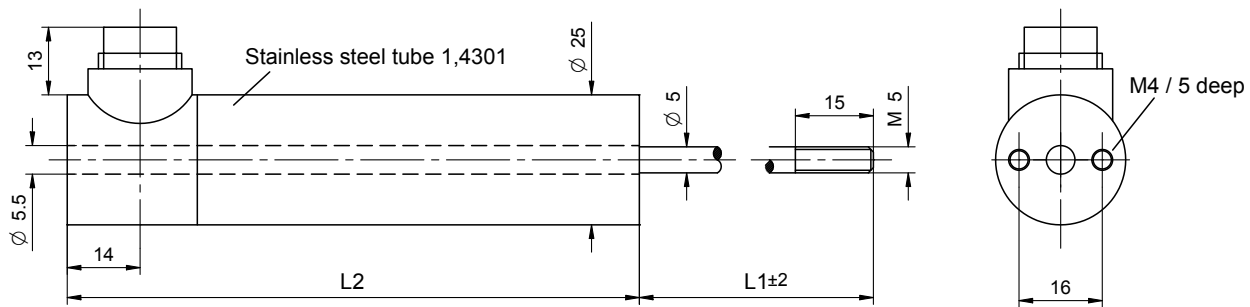
SR: Stainless tube to protect the plunger against lateral pressure (ref. to data sheet 11537).

MB 25 : Metal mounting block.

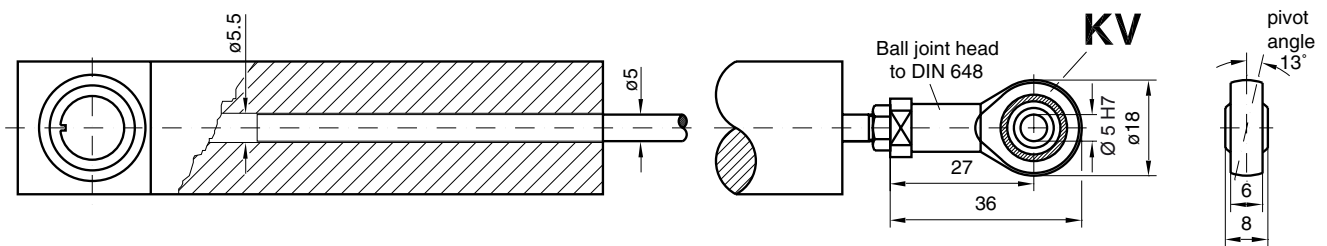
STK12G30: Counter plug with metal housing straight.

### Dimensions in mm

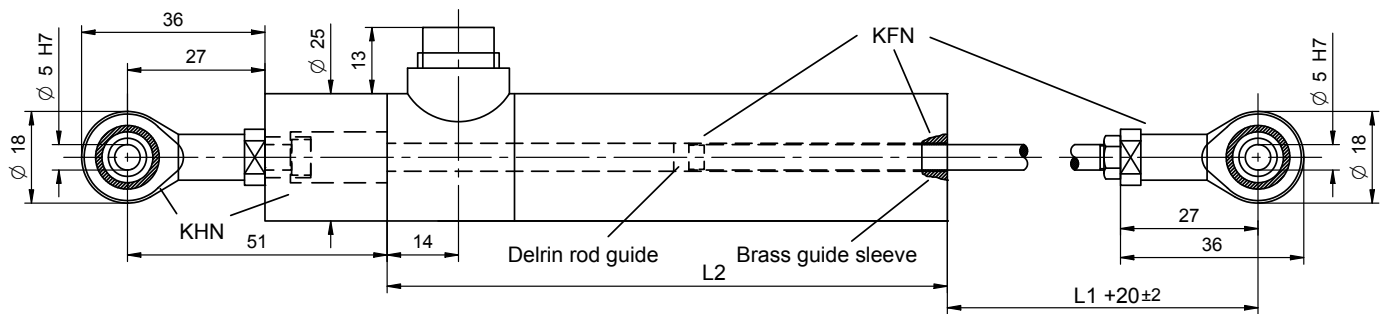
### Standard version (without rod guide)



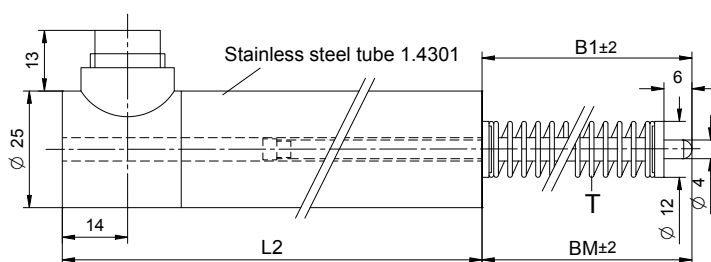
### Version with ball joint on plunger (KV) (without rod guide)



**Version with ball joints on plunger (KFN) and on end of case (KFH)** (with rod guide, captivated)



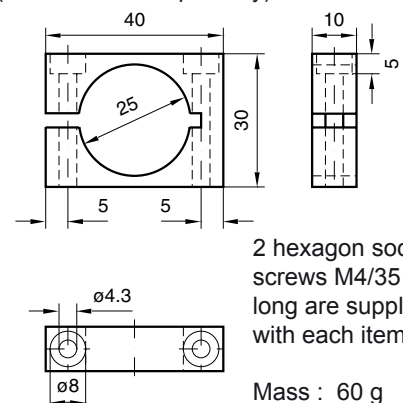
**Gauge version (T) with return spring** (only up to 100 mm stroke)



Measuring stroke mm	BM mm	B1 mm	FM N	FC N/m
20	70	85	~ 4	0.14
40	70	98	~ 4	0.07
100	140	198	~ 4	0.03

BM = Plunger in central position  
B1 = Plunger full out  
FM = Spring prestress  
Fc = Spring rate

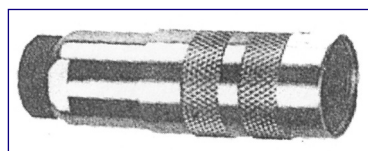
**MB 25 Mounting block**, brass Nickel plated  
(to be ordered separately)



2 hexagon socket screws M4/35 mm long are supplied with each item.

Mass : 60 g

## Mating Plugs



STK12G30:  
Counter plug with metal housing straight.